

**PART NUMBER** 

# **PFR3-122**

**DESCRIPTION** 

### **REAR SUBFRAME MOUNTING BUSH**

#### **INSTALLATION GUIDE**

### Contents (parts per pack):

8 x Polyurethane Bushes 4 x Washers

4 x Stainless Steel Sleeves 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Remove the original rubber bush from the rear subframe, clean any dirt and corrosion from the bore in the subframe. Using a file, remove any sharp edges from around the bore of the arm creating a small chamfer.
- 2. Push the PU bush into the top and bottom of the bore of the rear subframe, repeat for each of the mounting points on the subframe.
- 3. Apply some of the supplied grease to the bore of the polyurethane bush and insert the sleeve into the bore of the bush.
- 4. When refitting the arm back to the vehicle ensure to place a washer on the bottom side of the bush, as shown in figure
- 1. Then tension all hardware to manufacturers recommended torque settings



